

Code	Grade		Coating Process	Coating Type	Main Application	Cutting Material	Color	Grade Description
40	PH2115	see also replacement grade PH5115, L7	CVD	TiN+TiC+Al ₂ O ₃ +TiN	Turning	Steel	Gold	coated grade with Alumina composition. Suitable for small to medium cutting speeds on steels & cast steels.