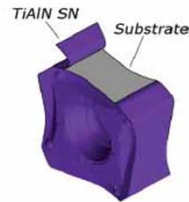


Code	Grade	Coating Process	Coating Type	Main Application	Cutting Material	Color	Grade Description
I5	PH6740	PVD	TiAlN	Milling	Steels, Stainless, Cast Irons, HRSA	Grey	coated grade for heavy roughing applications. Can work on all type of materials and speeds.

### Milling

#### PH6740

(P30-P50) (S30-S40)  
(M30-M50)  
(K30-K40)



PVD (TiAlN SN) large thickness coated grade for heavy roughing applications. Can work on all type of materials and endures a lot of vibration.